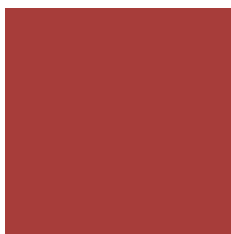


Finished Ink Mixing System

Easy-to-use, easy-to-mix color matching system with 18 intermixable colors.



**380RX
BLAZE ORANGE**
Strong orange with red undertone



**470RX
RED**
High-performing, bright red with optimum durability to pass crock test



**480RX
BARBERRY MAROON**
Strong red with a strong blue undertone—used to create maroon and burgundy colors



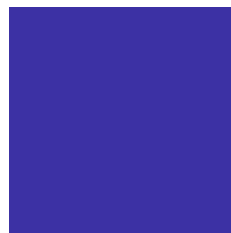
**490RX
MAJESTIC MAGENTA**
Strong, clean magenta with blue undertone—excellent for making fuchsias and rhodamine colors



**580RX
DEEP VIOLET**
Very strong purple with blue undertone



**670RX
MIDNIGHT BLUE**
Strong blue with red undertone



**680RX
AQUAMARINE**
Clean blue with a slight red undertone



**690RX
INDIGO BLUE**
Strong blue with green undertone



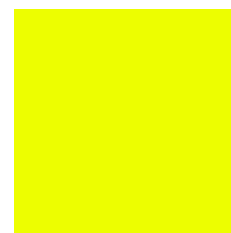
**780RX
FOREST GREEN**
Very strong green with blue undertone



**880RX
SUNSHINE YELLOW**
Bright, transparent yellow with green undertone—very clean in mass tone and tint



**890RX
GOLDEN YELLOW**
Bright, strong yellow with red undertone



**980RX
ELECTRIC YELLOW**
Very bright, transparent yellow with green undertone



**960RX
ELECTRIC BLUE**
Bright, transparent blue with a green undertone



**950RX
ELECTRIC PURPLE**
Bright, transparent purple with reddish blue undertone—used to brighten and clean purple and magenta colors



**940RX
ELECTRIC RED**
Very bright, transparent red—used to brighten and clean red and orange colors



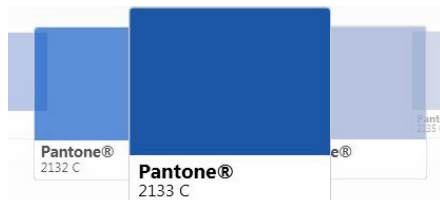
**900RX
ELECTRIC PINK**
Bright, transparent pink with a blue undertone

Included in mixing system, but not shown: 110RX Mixing White, 190RX Deep Black.
Colors chips shown are close representations to actual Epic™ Rio™ mixing colors.

Wilflex™ Rio™ plastisol color mixing system is perfectly balanced for opacity and color accuracy for optimum performance on press, while giving the color vibrancy and aesthetics that screen printers need.



COLOR HAS MET ITS MATCH



IMS 3.0

Wilflex Rio inks are available for use on IMS 3.0, a proprietary color formulation software from Avient Specialty Inks. IMS allows users to match to thousands of Pantone®-approved colors.



PRODUCTIVE

Wilflex Rio is built to save printers time and money. With high-speed wet-on-wet printing capability and low and standard curing temperature profiles, Wilflex Rio colors are created to improve productivity and reduce cost.



VIBRANT COLORS

Do you need bold and vibrant colors to impress your customers? Use Wilflex Rio to make pure and true colors for a WOW factor that customers will love.



OPAQUE

Wilflex Rio colors are highly pigmented to produce vibrant and full color even when using fine mesh counts. The result? Less ink consumption, softer hand, and excellent print detail.



ACCURATE

Wilflex Rio is Pantone®-approved and offers best-in-class color matches compared to major competitive brands. Don't settle for opaque colors that are dull and washed out.



SIMPLE

Built for simplicity, yet versatile enough to help the novice printer deliver professional results. With no bases or additives to choose from or complex mixing instructions, Wilflex Rio makes mixing easy.

For more information visit www.wilflex.com/rio

Part number MC90000700WE

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Pantone® is the property of Pantone LLC. EPIC Rio color mixing ink formulations produce only simulations of Pantone® Colors.