# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

**Revision date:** 09-11-2026 **Revision Number:** 1

## 1. Identification

**Product identifier**

**Product Name** EPIC FLUORESCENT PURPLE PC

**Other means of identification**

**Product Code** FO20019394

Material number(s) FO20019394ES;FO20019394EV;FO20019394PW;FO20019394PZ;FO20019394QQ;FO20019394Z1;FO20019394Z5

**Synonyms** None

**Recommended use of the chemical and restrictions on use**

**Recommended use** For industrial use only

**Restrictions on use** None.

**Details of the supplier of the safety data sheet**

**Supplier Address**
Avient Corporation
33587 Walker Road, Avon Lake, OH 44012

**E-mail address** regulatoryservices@avient.com

**Emergency telephone number**

**Company Phone Number** 1 (440) 930-1000
or 1 (844) 4 AVIENT

**24 Hour Emergency Phone Number** CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident)

**Emergency Telephone** No information available

## 2. Hazard(s) identification

**Classification of the substance or mixture**

| | |
|---|---|
| Serious eye damage/eye irritation | Category 2A |

**Hazards not otherwise classified (HNOC)**
Not applicable.

**Label elements**



Warning

**Hazard statements**
Causes serious eye irritation.

**Precautionary Statements - Prevention**
Wash face, hands and any exposed skin thoroughly after handling.
Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.

**Precautionary Statements - Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.

**Hazards classified under paragraph (d)(1)(ii) of 1910.1200**
No information available.

**Other information**
May be harmful if inhaled. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

## 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

| Chemical name | CAS No. | Weight-% | Trade secret / Unique identifier |
|---|---|---|---|
| Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1) | 73398-89-7 | 1 - 3% | * |
| 4-Morpholinecarboxaldehyde | 4394-85-8 | 0.1 - 1% | * |

## 4. First-aid measures

**Description of first aid measures**

**General advice** Show this safety data sheet to the doctor in attendance.

**Inhalation** Remove to fresh air.

**Eye contact** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

**Skin contact** Do not try to remove solidified material from the skin. Wash skin with soap and water. Take off contaminated clothing and wash before reuse. In the case of skin irritation or allergic reactions see a physician.

**Ingestion** Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

**Self-protection of the first aider** Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

**Most important symptoms and effects, both acute and delayed**

**Symptoms** May cause redness and tearing of the eyes. Burning sensation.

**Effects of Exposure** None.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

## 5. Fire-fighting measures

**Suitable Extinguishing Media** Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media** Do not use water jetstream.

**Specific hazards arising from the chemical** No information available.

**Hazardous combustion products** Decomposition products can include and are not limited to:. Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides (NOx). Ammonia. Hydrogen chloride. Hydrogen sulfide. Sulfur oxides. Sulfur trioxide. Oxides of sulfur. Metal oxides.

**Explosion data**

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** None.

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**For emergency responders** Use personal protection recommended in Section 8.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## 7. Handling and storage

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product.

**General hygiene considerations** Avoid contact with skin, eyes or clothing. Wear protective gloves, eye protection and face protection. Do not eat, drink or smoke when using this product.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. Exposure controls/personal protection

**Control Parameters**

**Exposure Limits** This product, as supplied, contains materials that do not have reportable occupational exposure limits or are not subject to the reporting requirements of the local jurisdiction.

**Biological occupational exposure limits** This product, as supplied, contains materials that do not have reportable biological exposure limits or are not subject to the reporting requirements of the local jurisdiction.

**Appropriate engineering controls**

**Engineering controls** Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**Environmental exposure controls** Local authorities should be advised if significant spillages cannot be contained.

## 9. Physical and chemical properties

**Information on basic physical and chemical properties**

| | |
|---|---|
| **Appearance** | Paste |
| **Physical state** | Liquid |
| **Color** | purple |
| **Odor (includes odor threshold)** | Slight |

| **Property** | **Values** | **Remarks • Method** |
|---|---|---|
| **Melting point / freezing point** | No data available | None known |
| **Boiling point (or initial boiling point or boiling range)** | No data available | None known |
| **Flammability** | No data available | None known |
| **Flammability Limit in Air** | | None known |
| **Upper flammability or explosive limits** | No data available | |
| **Lower flammability or explosive limits** | No data available | |
| **Flash point** | No data available | None known |
| **Autoignition temperature** | No data available | None known |
| **Decomposition temperature** | No data available | None known |
| **SADT (°C)** | No data available | None known |
| **pH** | No data available | None known |
| **pH (as aqueous solution)** | No data available | None known |
| **Kinematic viscosity** | No data available | None known |

| | | |
|---|---|---|
| **Dynamic viscosity** | No data available | None known |
| **Solubility** | No data available | None known |
| **Water solubility** | No data available | None known |
| **Partition coefficient n-octanol/water (log value)** | No data available | None known |
| **Vapor pressure (includes evaporation rate)** | No data available | None known |
| **Evaporation rate** | No data available | None known |
| **Density and/or relative density** | No data available | None known |
| **Bulk density** | No data available | |
| **Liquid Density** | No data available | |
| **Relative vapor density** | No data available | None known |
| **Particle characteristics** | | None known |
| **Particle Size** | No data available | |
| **Particle Size Distribution** | No data available | |

**Other information**

## 10. Stability and reactivity

**Reactivity** No information available.

**Chemical stability** Stable under recommended storage conditions.

**Possibility of hazardous reactions** None under normal processing.

**Conditions to avoid** Keep away from open flames, hot surfaces and sources of ignition. static discharge (electrostatic discharge). Storage near to reactive materials. Dust formation. Protect from moisture.

**Incompatible materials** Strong oxidizing agents, strong acids, and strong bases.

**Hazardous decomposition products** None under normal use conditions.

## 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

**Information on likely routes of exposure**

**Product Information**

**Inhalation** Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May be harmful if inhaled.

**Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

**Skin contact** Specific test data for the substance or mixture is not available. May cause irritation. Prolonged contact may cause redness and irritation.

**Ingestion** Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** May cause redness and tearing of the eyes. Burning sensation.

**Acute toxicity** Based on available data, the classification criteria are not met.

**Numerical measures of toxicity**

The following ATE values have been calculated for the mixture

| | |
|---|---|
| ATEmix (oral) | 12,698.40 mg/kg |
| ATEmix (inhalation-gas) | 44,444.40 ppm |
| ATEmix (inhalation-vapor) | 190.50 mg/L |
| ATEmix (inhalation-dust/mist) | 31.80 mg/L |

**Component Information**

| Chemical name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|---|---|---|---|
| Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1) (73398-89-7) | 200 mg/kg | > 5000 mg/kg ( Rabbit ) | - |
| 4-Morpholinecarboxaldehyde (4394-85-8) | = 6500 µL/kg ( Rat ) | - | - |

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitization** Based on available data, the classification criteria are not met.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

**STOT - single exposure** Based on available data, the classification criteria are not met.

**STOT - repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

**Aquatic ecotoxicity**

**Component Information**

| Chemical name | Fish | Crustacea | Algae/aquatic plants | Toxicity to microorganisms |
|---|---|---|---|---|
| Xanthylium, | 0.98 mg/L | - | - | - |

| | | | | |
|---|---|---|---|---|
| 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1) (73398-89-7) | | | | |

**Persistence and degradability** No information available.

**Bioaccumulative potential**

**Component Information**

| Chemical name | Partition coefficient | Bioconcentration factor (BCF) | Trophic magnification factor (TMF) |
|---|---|---|---|
| Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1) (73398-89-7) | 4.2 | - | - |

**Mobility in soil** No information available.

**Other adverse effects** No information available.

## 13. Disposal considerations

**Disposal methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**California Hazardous Waste Status** This product contains one or more substances that are listed with the State of California as a hazardous waste.

## 14. Transport information

**DOT** Not regulated

**TDG** Not regulated

**MEX** Not regulated

**ICAO (air)** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

## 15. Regulatory information

**International Regulations**

**The Rotterdam Convention** Not applicable

**International Inventories**

| | |
|---|---|
| **TSCA** | Complies |
| **DSL/NDSL** | Not determined |
| **ENCS** | Not determined |
| **IECSC** | Complies |
| **KECL** | Not determined |
| **PICCS** | Not determined |
| **AIIC** | Complies |
| **NZIoC** | Not determined |
| **TCSI** | Complies |

**US Federal Regulations**

**SARA 313**
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

| Chemical name | CWA - Reportable Quantities | CWA - Toxic Pollutants | CWA - Priority Pollutants | CWA - Hazardous Substances |
|---|---|---|---|---|
| Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1) (73398-89-7) | - | X | - | - |

**CAA (Clean Air Act)**
This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

**CERCLA**
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**
This product does **NOT** contain CaProp 65 substances above 0.1%!

**U.S. State Right-to-Know Regulations**

| Chemical name | New Jersey | Massachusetts | Pennsylvania |
|---|---|---|---|
| Xanthylium, 3,6-bis(diethylamino)-9-[2-(methoxycarbonyl)phenyl]-, (T-4)-tetrachlorozincate(2-) (2:1) (73398-89-7) | X | - | X |

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

## 16. Other information

| | | | | |
|---|---|---|---|---|
| **NFPA** | **Health hazards** 2 | **Flammability** 0 | **Instability** 0 | **Special hazards** - |
| **HMIS** | **Health hazards** 2 | **Flammability** 0 | **Physical hazards** 0 | **Personal protection** - |

**Key or legend to abbreviations and acronyms used in the safety data sheet**

*List may include phrases which are not applicable to this product*

| | |
|---|---|
| ACGIH | American Conference of Governmental Industrial Hygienists |
| ADN | Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe) |
| ADR | Agreement concerning the International Carriage of Dangerous Goods by Road (Europe) |
| AIIC | Australian Inventory of Industrial Chemicals |
| ATE | Acute Toxicity Estimate |
| ASTM | American Society for the Testing of Materials |
| bar | Biological Reference Values for Chemical Compounds in the Work Area |
| BAT | Biological tolerance values for occupational exposure |
| BEL | Biological exposure limits |
| bw | Body weight |
| Ceiling | Maximum limit value |
| CMR | Carcinogen, Mutagen or Reproductive Toxicant |
| DOT | Department of Transportation (United States) |
| DSL | Domestic Substances List (Canada) |
| ECEL | Existing Chemical Exposure Limit |
| EINECS | European Inventory of Existing Chemical Substances |
| ELINCS | European List of Notified Chemical Substances |
| EmS | Emergency Schedule |
| ENCS | Existing and New Chemical Substances (Japan) |
| EPA | U.S. Environmental Protection Agency |
| GHS | Globally Harmonized System |
| HMIS | Hazardous Materials Identification System |
| IARC | International Agency for Research on Cancer |
| IATA | International Air Transport Association |
| IBC | International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk |
| ICAO | International Civil Aviation Organization |
| IECSC | Inventory of Existing Chemical Substances in China |
| IMDG | International Maritime Dangerous Goods |
| IMO | International Maritime Organization |
| ISO | International Organization for Standardization |
| KECI | Korean Existing Chemicals Inventory |
| LC50 | Lethal Concentration to 50% of a test population |
| LD50 | Lethal Dose to 50% of a test population (Median Lethal Dose) |
| MARPOL | International Convention for the Prevention of Pollution from Ships |
| NDSL | Non-Domestic Substances List (Canada) |
| NFPA | National Fire Protection Association |
| NIOSH | National Institute for Occupational Safety and Health |
| n.o.s. | Not Otherwise Specified |
| NOAEC | No Observed Adverse Effect Concentration |
| NOAEL | No Observed Adverse Effect Level |
| NOELR | No Observable Effect Loading Rate |
| NTP | National Toxicology Program (United States) |
| NZIoC | New Zealand Inventory of Chemicals |
| OECD | Organization for Economic Cooperation and Development |

| | |
|---|---|
| OEL | Occupational exposure limits |
| OSHA | Occupational Safety and Health Administration of the US Department of Labor |
| PBT | Persistent, Bioaccumulative and Toxic substance |
| PICCS | Philippines Inventory of Chemicals and Chemical Substances |
| PMT | Persistent, Mobile and Toxic |
| PPE | Personal protective equipment |
| QSAR | Quantitative Structure Activity Relationship |
| RID | Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe) |
| SADT | Self-Accelerating Decomposition Temperature |
| SAR | Structure-activity relationship |
| SARA | Superfund Amendments and Reauthorization Act |
| SDS | Safety Data Sheet |
| SL | Surface Limit |
| STEL | Short Term Exposure Limit |
| STOT RE | Specific target organ toxicity - Repeated exposure |
| STOT SE | Specific target organ toxicity - Single exposure |
| TCSI | Taiwan Chemical Substance Inventory |
| TDG | Transport of Dangerous Goods (Canada) |
| TSCA | Toxic Substances Control Act (United States) |
| TWA | Time-Weighted Average |
| UN | United Nations |
| VOC | Volatile organic compounds |
| vPvB | Very Persistent and Very Bioaccumulative |
| vPvM | Very Persistent and Very Mobile |
| As | Allergenic substance |
| DS | Dermal Sensitizer |
| Ot | Ototoxicant |
| pOt | Ototoxicant - potential to cause hearing disorders |
| PS | Photosensitizer |
| RS | Respiratory Sensitizer |
| S | Sensitizer |
| poS | Sensitizer - capable of causing occupational asthma |
| Sa | Simple asphyxiant |
| Sd | Skin designation |
| pSd | Skin designation - potential for cutaneous absorption |
| Sdv | Skin designation - vacated |
| Sk | Skin notation |
| dSk | Skin notation - danger of cutaneous absorption |
| pSk | Skin notation - potential for cutaneous absorption |

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
U.S. Hazardous Substance Data Bank (HSDB)
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
U.S. National Institute for Occupational Safety and Health (NIOSH)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications

International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

| | |
|---|---|
| **Revision date** | 09-11-2026 |
| **Revision Note** | No information available. |

**Disclaimer**

**Notice to reader: To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly, this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**